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A	4/30/07	MF	Initial Release.


# PROCESS SPECIFICATION P1205

## MULTISEAL REPLACEMENT AND REUSE PROCEDURE FOR 3000-PSI LEE STANDARD SOLENOID VALVES



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### REVISION STATUS

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#### **4.2 MultiSeal Reuse In Hole**

The MultiSeal may remain in the installation hole after extraction. There are two options if this occurs. The first option is to leave the MultiSeal in the hole and install the solenoid valve into the MultiSeal. The MultiSeal should first be inspected to be sure there is no damage or debris on the seal. Also be sure the ports of the MultiSeal are aligned with the ports of the manifold and valve body. The solenoid valve can then be inserted into the MultiSeal being sure the location pin is aligned with the manifold hole it is inserted into. Then follow P.S. P1186 for valve installation.

#### **4.3 Removing the MultiSeal from Hole**

The second option is to remove the MultiSeal using a special tool, part number CUTA2180121B. The tabs on the tool should be aligned to the ports on the MultiSeal. Press on the cap to expand the tool capturing the MultiSeal. Pull the tool to remove the MultiSeal from the hole. Pull on the cap of the tool to release the MultiSeal from the tool. The MultiSeal may be inspected and reused if it is in good condition. It can be placed onto the valve body following Section 4.1. Alternately, the MultiSeal can be placed into the manifold hole with the large end of the taper facing out. Section 4.2 should then be followed to install the valve. Follow P.S. P1186 for valve installation.